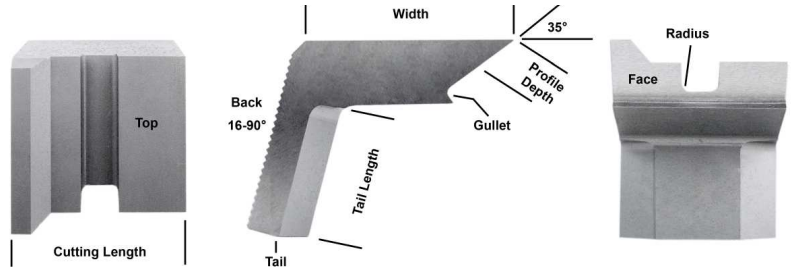




Custom Eased Edge & Pattern Knives

We offer custom made L or LV Tail style knives (bits) to produce any pattern with a cutting edge up to 6" long. Custom knives can be made to replace an old worn out knife or to match a wood sample or profile drawing. They are precision made to order from long wearing 12% Chromium grade D2-HCHC and hardened to 59 Rockwell C and can be produced normally within 3 weeks of drawing approval. L or LV style knives can be easily face sharpened many times without losing the profile shape and they offer a stronger and more affordable cost than flat profile ground knives. Our knives are precision ground or wire EDM profiled to fine finish to provide consistent profile, a smoother finish over plain milled cutters, and are precision ground on each flat end to allow for precise elevation setting to ensure all knives in the head match. The prices are calculated from the cutting edge length (L or LV Tail are the same price). Custom eased edge or profile knives are the same price. Call for price quotes on profiles over 1" deep and for special quantity discounts. We can produce taper milled knives to avoid resetting the knives after sharpening, or staggered milled profiles if you prefer. Staggered milled knives also available. A surcharge may apply.

*** Call for Quantity Discounts**



Allow 3 to 4 weeks for delivery.

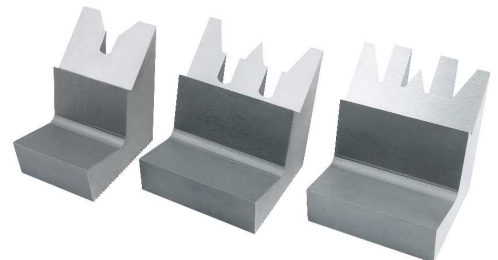
Custom L, LV, H & Vice Grip Knives

Type of Knife	Knife Cut Length	Price
 <p>Non-Stock Eased Edge L or LV Radius Knives (Eased Edge Radius Single or Double Prong)</p>	1" to 1.75"	\$32.96
	2"	\$35.93
	2.25"	\$41.48
	3"	\$54.81
	4"	\$70.00
	5"	\$88.15
	6"	\$113.33
8"	Call	
 <p>Custom Pattern L or LV Knives (Tongue & Groove & Complex Profiles that require EDM cutting)</p>	1" to 1.75"	\$40.37
	2"	\$47.04
	2.25"	\$48.89
	3"	\$64.07
	4"	\$73.70
	5"	\$107.41
 <p>H-Style Knives</p>	1" to 1.75"	\$54.22
	2"	\$58.07
	2.25"	\$61.93
 <p>Vice Grip Style Knives</p>	1" to 1.75"	\$40.00
	2"	\$42.96
	2.25"	\$50.37
	3"	\$66.67
	4"	\$87.41

Non-Stock Eased Edge



EDM Cut Patterns



H Type Knives

(Dove Tail Clamp) The corrugated base allows for precise and quick setting.


Vice Grip Style

For Yates Cutter Heads
The knives align themselves automatically by tightening down the upper disk of the cutterhead.

Flat Eased Edge

For Gilbert Tech Planer Heads. Call for pricing. Allow 4 to 5 weeks for delivery.



 <p>Gilbert Style Flat Corrugated Back Eased Edge Knives</p>	Part #	Size	Radius	Lumber
	LGD188	5/16" x 2" x 2"	3/16"	1-1/2"
	LGD188-1.562	5/16" x 2" x 2"	3/16"	1-9/16"
	LGD250-1	5/16" x 2" x 1-1/2"	1/4"	1"
	LGD375-1.156	5/16" x 2" x 1-21/32"	3/8"	1-5/32"
	LGJ-2	5/16" x 2" x 2"	Jointer Knife	